

Date: Tuesday, 07/04/2009 10:19:06 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: 3/4" VELCRO STRIP		
Job Number	: 46962			Part Number	: D28543100		
Estimate Number	: 11252			Drawing Number	: D2854 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 07/04/2009	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: PURCHASED PARTS	Due Date	: 21/04/2009		
Previous Run	: 46068			Qty:	48	Um:	Each
Written By	:			Comment	: Est Rev:A 04.07.01 New Issue KJ/JLM		
Checked & Approved By	: <u>JUL 09-04-07</u>						
Comment							

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:					
1.0	D2854	3/4" Velcro Strip			38	48x	
		Comment: Qty.: 0.8750 f(s)/Unit Total: 41.9983 f(s)	10		340089	9/4/20	50
		3/4" Velcro					
		Batch: <u>B39405</u>					
2.0	PACKAGING 1	PACKAGING RESOURCE #1					
		Comment: PACKAGING RESOURCE #1					
		Cut length as per Dwg D2854	10				
		D2854-3-100 = 10"					
3.0	QC6	DIMENSIONAL CHECK					
		Comment: DIMENSIONAL CHECK					
4.0	PACKAGING 1	PACKAGING RESOURCE #1					
		Comment: PACKAGING RESOURCE #1					
		Identify and Stock	48				
		Location: _____					
5.0	QC21	FINAL INSPECTION/W/O RELEASE					
		Comment: FINAL INSPECTION/W/O RELEASE					
		Job Completion			48		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

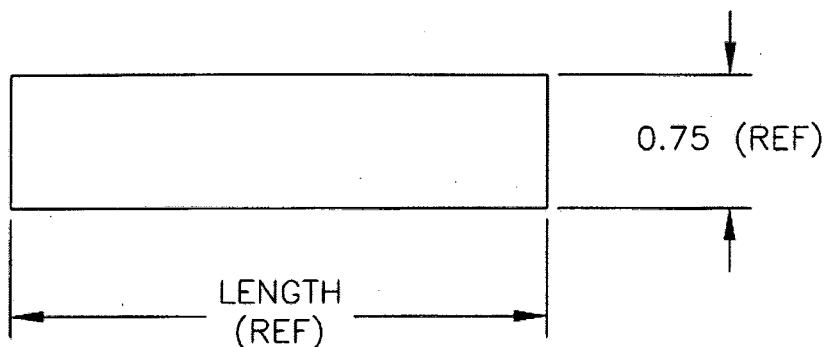
NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. REV. A D2854
DATE		SHEET 1 OF 1
98.11.17		3/4" VELCRO STRIP
A	98.11.17	SCALE 1:1 NEW ISSUE

RELEASED

98.11.20 KE

SPECIFICATION CONTROL DRAWING

MATERIAL: 3/4" WIDE BLACK VELCRO TAPE
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')
D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025
30" LONG HOOKED VELCRO: D2854-3-300

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 1006

UNDER REVIEW

04.06.01

OK # 04.10.29